



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4842-041

Job Sheet 189786



12022

U/R

Concession required

008733

Part No: D4842-041

Job Qty: 4 ea

Part Name: Lower Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/30/19

Job Tracking No:

Due Date: 3/18/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: URF 16-692 DWG REV B U/R IPP REV:A 13.04.30 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.01 AS PER DWG REV.B DD VERF:JLM

Ship Via:

DAS 55 9-89

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	3/18/19	3/18/19	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	4 pcs	3/18/19	3/18/19	0.00	0.00	Packaging1-5		DAS 40
120	Small Fab	4 pcs	3/18/19	3/18/19	0.00	9.09	Small Fab-7		
130	QC	4 pcs	3/18/19	3/18/19	0.00	0.00	QC5		JUN 26 2019 DAS 9-89
140	Packaging	4 pcs	3/18/19	3/18/19	0.00	0.00	Packaging3-2		DAS 28
150	QC21-SA	4 Ea	3/18/19	3/18/19	0.00	0.00	QC21		9-89

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces.
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4839-1	Blade	8 pcs (2 ea)	90-Start up Operation	3x5133379
D4842-1	Lower Cutter Deflector	4 pcs (1 ea)	90-Start up Operation	51555518186 389
D4842-3	Lower Cutter Body, LH	4 Ea (1 ea)	90-Start up Operation	5165366
D4842-4	Lower Cutter Body, RH	4 Ea (1 ea)	90-Start up Operation	
MS21042L08	Nut	24 Ea (6 ea)	90-Start up Operation	513928
MS27039-08-19	Screw	24 Ea (6 ea)	90-Start up Operation	5104359
NAS1149FN832P	Washer	48 Ea (12 ea)	90-Start up Operation	5143716

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4839-1	8	16	0
	D4842-1	4	0	0
	D4842-3	4	4	0
	D4842-4	4	0	0
	MS21042L08	24	1,225	0
	MS27039-08-19	24	836	0
	NAS1149FN832P	48	3,162	0

POSITIVE RECALL

EFFECTIVE 9-03 AUTH 9-89

RELEASED DATE

DAS

9

9-89

Part Specifications
Specifications could not be found.

Plex 1/30/19 12:59 PM Dart.Macdonald.Dara

Under Review Notification

Raised By: Will Monterroza

Product #: D169-841

Date: 2016.12.21

Product Name: AW169 Cable Cutters

Part Number (D-Part and 9-Digit) (D3535-11/-25, D206-642-143, etc.)	Drawing or Document & Current Affected Revision for each part listed	"Y" or "N" Required for Each Part Do not leave blank							Reserved ECN Log Number	Instructions Relevant to Each Part (including whether CHG #'s will be affected)
		HOLD SHIPMENT	Red Tag/Quarantine Stock	Advise Customers	Stop Production	Re-Work Stock	IPP Under Review	Product Specifications Under Review		
D169-841-015	IIN D169-841, rev D	Y	Y	Y	Y	Y	Y	Y	16-692	
D4842-041	Lower Cutter Assembly	Y	Y	Y	Y	Y	Y	N	16-692	Update part by removing 0.005" from base face
D4842-3	LH Lower Cutter Body	Y	Y	Y	Y	Y	Y	N	16-692	Update part by removing 0.005" from base face
D4842-4	RH Lower Cutter Body	Y	Y	Y	Y	Y	Y	N	16-692	Update part by removing 0.005" from base face

Description of Issue:

The Lower cable cutter will not install onto the aircraft base. Request by Leonardo for width of base does not match existing product design. Dart asked Leonardo to provide original definition but have not provided it yet. In order to continue shipments, the LH Lower cutter body D4842-3 and RH Lower cutter body D4842-4 that make part of the D4842-041 need to be revised to shave 0.005" off the base interface
 ** Note that this change needs to be communicated to Leonardo by Dart Quality through a Proposal for Change Request and it must be approved by Leonardo prior to implementing **

Distribution:

VP Operations

Chief Engineer

Production Engineers

Purchasing Manager

Director of Operations

Engineering Project Managers

Production Planners

Director Quality Assurance

Engineering Clerk

Program Manager

Director of Engineering

Customer Support Manager

Technical Support

Under Review Notification

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D169-841-015	IIN D169-841, rev D	Y	Y	Y	Y	Y	Y	Y	16-692	
D4842-041	Lower Cutter Assembly	Y	Y	Y	Y	Y	Y	N	16-692	Update part by removing 0.005" from base face
D4842-3	LH Lower Cutter Body	Y	Y	Y	Y	Y	Y	N	16-692	Update part by removing 0.005" from base face
D4842-4	RH Lower Cutter Body	Y	Y	Y	Y	Y	Y	N	16-692	Update part by removing 0.005" from base face

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Director Quality Assurance

Director of Engineering

Chief Engineer

Engineering Project Managers

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Production Planners

Program Manager

Technical Support

Purchasing Manager

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Tel (613) 632-5200
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D4842-041
Job Sheet 189786



Part No: D4842-041

Job Qty: 4 pcs

Part Name: Lower Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/30/19

Job Tracking No:

Due Date: 3/18/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: URF 16-692 DWG REV B U/R IPP REV:A 13.04.30 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.01 AS PER DWG REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	4 pcs	3/18/19	3/18/19	0.00	0.00	Packaging 1 - 1		
120	Small Fab - 2 - B4B	4 pcs	3/18/19	3/18/19	0.00	9.09	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
130	QC 5	4 pcs	3/18/19	3/18/19	0.00	0.00	QC 5 - 10		
140	Packaging 3-1 - Stock - B4B	4 pcs	3/18/19	3/18/19	0.00	0.00	Packaging 3 - 1 - B4B		
150	QC 21 - SA	4 pcs	3/18/19	3/18/19	0.00	0.00	QC 21 - SA - 21		
							QC 21 - SA - 70		
							QC 21 - SA - 53		

Part Op 110 - (Pick Kit)

Descriptions: 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces.

130 - (QC5- Inspect part completeness to step on W/O)

140 - (Identify as per dwg & Stock Location: _____)

150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4839-1	Blade	8 pcs (2 ea)	110-Packaging 1 - Pick Kit	
D4842-1	Lower Cutter Deflector	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D4842-3	Lower Cutter Body, LH	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D4842-4	Lower Cutter Body, RH	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	
MS21042L08	Nut	24 Ea (6 ea)	110-Packaging 1 - Pick Kit	
MS27039-08-19	Screw	24 Ea (6 ea)	110-Packaging 1 - Pick Kit	
NAS1149FN832P	Washer	48 Ea (12 ea)	110-Packaging 1 - Pick Kit	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D4839-1	8	4	0
	D4842-1	4	8	6

Allocated Container Detail

Qty	Container No	Location	Init
6	s155267	cck035	_____
D4842-3	4	12	0
D4842-4	4	14	0
MS21042L08	24	257	36

Allocated Container Detail

Qty	Container No	Location	Init
36	S163757	st303	_____
MS27039-08-19	24	334	36

Allocated Container Detail

Qty	Container No	Location	Init
36	S163756	st277	_____
NAS1149FN832P	48	1,262	72

Allocated Container Detail

Qty	Container No	Location	Init
72	S163755	st263	_____

Part Specifications

Specifications could not be found.

Plex 6/13/19 11:20 AM dart.boucher.sylvie



Container No: S193833



Part: D4842-041

Job No: 189786

Serial No/Batch: S193833

Revision:

Inspector:

Exp Date:

Instructions:

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Date: 06/26/19